

Drill and Tap Chart

The Drill and Tap Chart provides a complete, printable HTML lookup table with the values shown below. Every row is present in the served page source, so the numbers remain readable without JavaScript. Use direct conversion rows as written; for structura...

Drill and Tap Chart: complete printable lookup table

Thread	Threads/in	Tap drill	Decimal drill
#8-32	32	#29	0.1360 in
#10-24	24	#25	0.1495 in
1/4-20	20	#7	0.2010 in
5/16-18	18	F	0.2570 in
3/8-16	16	5/16	0.3125 in
1/2-13	13	27/64	0.4219 in